

**B.Tech. MECHANICAL ENGINEERING  
(COMPUTER INTEGRATED  
MANUFACTURING)**

**Term-End Examination**

**June, 2015**

00013

**BME-022 : SOFT COMPUTING IN CIM**

*Time : 3 hours*

*Maximum Marks : 70*

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*Note : Answer any five questions. All questions carry equal marks.*

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1. (a) What are the elements of Expert systems and Knowledge Representation ? 7
- (b) Briefly explain the role of expert system for Semi-Automated Assembly. 7
  
2. (a) Describe genetic algorithm. Discuss the role of genetic operators in exploring the search space. 7
- (b) How can a combinational problem be solved using Ant Colony Optimization algorithm ? 7

3. (a) Define the fuzzy neural petri nets. Draw a fuzzy neural petri net model representing three AND rules. 7
- (b) What is group technology ? Describe the various elements of group technology. 7
4. (a) Explain Genetic Algorithm in the context of Travelling Salesman problem. 7
- (b) Describe the various types of 'Random Search Optimization Techniques' (RSOPT). 7
5. (a) Describe the steps in solving a machine loading problem in a flexible manufacturing system using CLONALG. 7
- (b) What are the merits and demerits of classical petri nets ? 7
6. (a) Briefly describe the planning problem in FMS with a suitable example. 7
- (b) Write the code of 'Tabu search algorithm' in the context of outsourcing problem in C<sup>++</sup>. 7

7. Write short notes on any *four* of the following :

$$4 \times 3 \frac{1}{2} = 14$$

- (a) Back Propagation
  - (b) Fuzzy Sets and Crisp Sets
  - (c) Part Routing Problem
  - (d) Typical characteristics of a Manufacturing System
  - (e) Simulated Annealing
  - (f) Reachability Graph
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