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CERTIFICATE IN CONDITION MONITORING

(CCOMO)

Term-End Examination June, 2023

MET-003 : CONDITION MONITORING AND MAINTENANCE

Time: 3 Hours Maximum Marks: 70

Note: (i) Answer any seven questions.

- (ii) All questions carry equal marks.
- 1. Explain the functions of plant engineering and management with a block diagram. 10
- 2. (a) What do you understand by the term "Maintenance Planning"? What are different phases involved in maintenance planning?
 - (b) What are the various methods of maintenance? Explain briefly any *one* method.

3.	(a)	What is maintenance policy? What are the various maintenance policies? Explain any <i>one</i> briefly.
	(b)	What are the bottlenecks you find while formulating the maintenance strategy? 5
4.	(a)	What do you understand by Master Maintenance? What is its significance in an industry?
	(b)	Define the term 'Spare Part'. Enumerate the features of spare parts inventory. 5
5.	(a)	What is codification? What is its significance in maintenance spare parts management? What are the advantages of codification?
	(b)	What are the various destructive tests? Explain any <i>one</i> test.
6.	(a)	What is diagnostic maintenance? Explain its features.
	(b)	Explain the different steps to implement condition based monitoring. 5
7.	(a)	What are the basic information required for FMEA/ FMECA?
	(b)	What is damped free vibration? Compare viscous damper with Coulomb's damper. 5

- 8. (a) Explain in brief machine life cycle—bath tub curve. 5
 - (b) Explain the different costs involved in machine failure analysis. 5
- 9. The rotor of a turbocharger weighing 10 kg is keyed to a centre of a 25 mm diameter steel shaft. The span length of the shaft is 50 cm. Determine critical speed of the shaft and amplitude of the vibration of the rotor at a speed of 300 rpm. The eccentricity of mass is 0.015 mm. Assume $E = 2.0 \times 10^{11}$ Pa.
- 10. Write short notes on any *two* of the following:

5+5

- (a) Trend Analysis
- (b) TTT Plotting
- (c) Operating time and Down time
- (d) 5-3 frame for workplace organization