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### No. of Printed Pages : 3 BIMEE-012

# B. TECH.-VIEP-MECHANICAL ENGINEERING (BTMEVI) Term-End Examination June, 2019

### BIMEE-012 : PRODUCTION AND OPERATIONS MANAGEMENT

Time : 3 HoursMaximum Marks : 70Note : Attempt any five questions. All questionscarry equal marks. Use of calculator is

permitted.

- (a) What do you understand by Production and Productivity ? Explain with suitable examples.
  - (b) Define production management and operations management. Describe the production system with the help of a suitable example. 7
- (a) What is meant by Aggregate Planning ?
   List and explain the various pure strategies and mixed strategies.

(A-33) P. T. O.

#### BIMEE-012

- (b) What are the basic inputs for MRP ? Discuss the similarities and differences between the traditional MRP and MRP II.7
- 3. (a) Explain the various steps involved in time study. 7
  - (b) What is Break-even Analysis? Discuss how break-even analysis helps in plant location identification. Take suitable examples. 7
- 4. (a) Discuss the factors governing the location selection for a textile company. 7
  - (b) Explain the steps involved in capacity planning. 7
- 5. The precedence relationship for nine activities is given in table : 14

Activity	Duration (Days)	Precedence
Α	9.	
В	9	—
С	10	·
D	4	A
Е	. 7	B
F	3	C
G	8	DEF
н	7	C
I	2	G, H

Draw the network diagram. Find the critical path, total completion time and floats.

- 6. (a) What is Job Design ? Explain the method of a job design, with the help of a suitable example.
  7
  - (b) What is Performance Rating ? What are the different rating techniques ? Explain any one of them briefly.
- 7. (a) How is quality defined ?. Differentiate between quality control and quality assurance. 7
  - (b) Describe the concept of world manufacturing with the help of suitable example. 7
- 8. Write short notes on any *four* of the following :  $4 \times 3\frac{1}{2}$ 
  - (a) Statistical Quality Control (SQC)
  - (b) SPT Sequence
  - (c) Production System
  - (d) Operation Capacity
  - (e) Good Plant Layout
  - (f) Work Study

#### BIMEE-012

700

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