

**DIPLOMA IN MECHANICAL ENGINEERING
(DME)**

Term-End Examination

December, 2016

00262

**BME-055(S) : COMPUTER INTEGRATED
MANUFACTURING**

Time : 2 hours

Maximum Marks : 70

Note : Attempt any seven questions. All questions carry equal marks.

1. Explain Computer Integrated Manufacturing (CIM). Discuss its applications and benefits. 10
2. What is a production system ? With suitable examples, describe three types of production systems. 10
3. Explain Flexible Manufacturing System (FMS). Describe the components of a flexible manufacturing system. 10
4. (a) What are the different types of Inspection ? Explain any one. 5
(b) Explain Type-I and Type-II errors in the context of OC curves. 5

5. Name the different types of AGVs. Explain any four of them. 10
6. (a) What are the basic operations of AS/RS? 5
- (b) Write the objectives to be achieved by installing AS/RS. 5
7. Define flexibility. Explain various types of flexibility in manufacturing. 10
8. Define scheduling. Describe the different dispatching rules. 10
9. Write short notes on any *two* of the following : 5+5
- (a) Off-line and On-line Inspection
- (b) MRP
- (c) CAD and CAM
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