

B.Sc. FOOTWEAR TECHNOLOGY (BSCFWT)

Term-End Examination

00319

December, 2014

**BFW-046 : ADVANCED MANUFACTURING
TECHNIQUE**

Time : 3 hours

Maximum Marks : 70

Note : Attempt *all* questions.

1. (a) What will be the notch on the die of size 7 and size 11 ?
(b) Differentiate between buffing and snuffing.
(c) Explain about percentage defective area for leather. 3×2=6

2. Answer any **three** of the following questions : 3×3=9
 - (a) A shoe factory purchased 9,000 sq.ft. TR Leather @ ₹ 80 per sq.ft. After regrading of the leather the quantity of A, B, C grades were found to be 3,000, 4,000 and 2,000 sq.ft. respectively. Calculate the profit/loss in purchase of the leather.

- (b) As a cutting manager, what steps would you take for checking cut components during final Q.C. ?
- (c) What are the advantages and disadvantages of Graphical method for leather ?
- (d) What is the purpose of grading ? Explain the grading method followed by shoe factories.
3. (a) What thread size should be used when needle NM is 120 – 130 and size is 19 – 21 in light leather ?
- (b) Name three types of needle finishes.
- (c) What holds the base in hook body ?
- (d) Why must water based latex not be used on two materials ?
- (e) Fill in the blank :
Use of work guide facilitates edge stitching operation known as _____ . $5 \times 2 = 10$
4. What are the different types of leather unit sole ? Write the sequence of operations for making close trim leather unit sole. $5 + 5 = 10$
5. Why are the following operations carried out ? $5 \times 2 = 10$
- (a) Sole splitting
- (b) Sole decoration
- (c) Edge pre-trimming
- (d) Track roughing
- (e) Sole seat roughing

6. What is spew ? Explain the reason behind spew formation. How can this problem be overcome ? *2+3+5=10*
7. What is the purpose of heat setting ? Explain different types of heat setters. *1+4=5*
8. What do you understand by the term "Quality Check Points" ? Write down ten of them in a complete stuck on shoe made with goat leather upper and PVC sole. *3+7=10*
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