

**B.TECH. (AEROSPACE ENGINEERING)
(BTAE)**

Term-End Examination

December, 2013

BAS-004 : WORKSHOP TECHNOLOGY

Time : 3 hours

Maximum Marks : 70

Note : Answer any seven questions.

All questions carry equal marks.

1. Enlist various engineering materials. Discuss the properties of any five engineering materials. **10**

2. (a) What are the advantages and limitations of hot working process over cold working process ? **5+5=10**
(b) What do you mean by production processes?

3. (a) What are the different hand tools used in carpentry ? Explain any one of them with neat sketch. **5+5=10**
(b) What are the salient differences between a plain and universal milling machine ?

4. Explain working principle of lathe with a neat sketch. **10**

5. (a) What are the essential properties of a moulding sand ? 5+5=10
(b) What is casting ? Enlist the various casting processes.
6. What do you mean by pattern ? Discuss different types of pattern. 10
7. (a) Distinguish between arc welding and gas welding. 5+5=10
(b) Explain shielded arc welding.
8. Explain the following operations : 2.5x4=10
(a) Sheet metal working
(b) Forging
(c) Drilling
(d) Gear cutting
9. Write short notes on **any two** of the following : 5x2=10
(a) Tolerances
(b) CNC machines
(c) Shaping machine
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