MANAGEMENT PROGRAMME

05092

Term-End Examination June, 2011

MS-5: MANAGEMENT OF MACHINES AND MATERIALS

Time: 3 hours Maximum Marks: 100

(Weightage 70%)

Note: Answer Any 5 questions.

All questions carry equal marks.

Assume any missing data suitably.

- (a) How is value added to any entity using operations function? Explain the conceptual model of a 'Operations System'.
 - (b) Discuss life cycle approach in Operations 10 Management. Use examples to elaborate.
- 2. (a) What is Product Design? How does it 10 influence the Process Design? Explain with examples.
 - (b) What type of layout would you suggest in designing a big hospital? Discuss.

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3. How is computerized layout planning is (a) 10 done? Discuss its benefits and different softwares used for this purpose. Define capacity. Explain the process used (b) 10 for capacity planning. Take example of any organization of your choice. Why is material handling important? 4. (a) 10 Discuss its classification. (b) What are common classification systems of 10 materials ? Explain importance codification and standardization materials. 5. What are different forms used by purchase (a) 10 department? Discuss different criteria employed for evaluating purchasing system. (b) Discuss importance of Value Engineering. 10 Also list its various phases. 6. (a) What is acceptance sampling? Explain 10 different types of sampling plans. Explain Operating Characteristic Curve. Why are control charts used? Discuss $\overline{\chi}$ and (b) 10 R type of control chart. Give its importance. 7. (a) Where do we use work sampling? Explain 10 its step as used for standard time determination.

Discuss ABC system of Inventory Control.

Give its variants as used in Industry.

10

(b)

- 8. Write short notes on any two of the following: 2x10=20
 - (a) Methods Study
 - (b) Programme Evaluation and Review Technique.
 - (c) Assembly line
 - (d) Planning and Control for job shop production

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