005

BACHELOR OF TECHNOLOGY IN MECHANICAL ENGINEERING (COMPUTER INTEGRATED MANUFACTURING)

Term-End Examination June, 2010

BME-006: MECHATRONICS

Maximum Marks: 70 Time: 3 hours

Note: Answer any seven questions. Use of calculator is allowed.

- Explain briefly the principles of operation 1. (a) of limit switch, proximity switch and photoelectric sensors. 2x5 = 10
 - What is the difference between a (b) thermocouple and a thermistor?
- Describe four different sensing modes for 2. (a) photoelectric sensors. 2x5 = 10
- Explain the following force or pressure (b) transducer: A G Aid-a A
 - load cells 011001. What is the step size, the full range
 - (ii) strain gauges

- 3. (a) Describe in brief the method of eliminating backlash in a ball screw. 2x5=10
 - (b) Discuss the relative advantages and disadvantages of the pneumatic system over hydraulic system.
- 4. (a) List the methods by which the efficiency of

 a reciprocating compressor can be improved.
 - (b) Differentiate between a pressure relief valve and a pressure reducing valve.
- (a) Describe different types of accumulator with their relative advantages and disadvantages.
 - (b) A linear second-order, single-degree-of-freedom system has a mass of 10 gm and a stiffness of 1200 N/m. Calculate the natural frequency of the system. Determine the damping constant necessary to just prevent overshoot in response to a step input of force.
- 6. (a) Describe various methods of speed control of a DC motor. 2x5=10
 - (b) A 6-bit D/A converter gives an output voltage of 10.000 volts for an input of 011001. What is the step size, the full range voltage and the percentage resolution?

- 7. (a) Differentiate between open loop and closed loop control system? 2x5=10
 - (b) A DC motor takes an armature current of 125 A at 485 V. The resistance of armature circuit is 0.24 Ω . The machine has six poles and the armature is lap connected with 864 conductors. The flux per pole is 0.6 Wb.

Calculate:

- (i) the speed, and
- (ii) the gross torque developed by the system.
- 8. (a) Describe the basic operation of a PID control loop with the help of block diagram. 2x5=10
 - (b) What is the main difference between ladder logic and relay logic?
- 9. (a) What is GRAFCET? What are the advantages of GRAFCET over ladder logic?
 2x5=10
 - (b) An accumulator of volume 120 litres is precharged to a pressure of 120 bar. It is put in a hydraulic system operating at a pressure of 180 bar. Its accumulator has to supply 17 litres of oil due to sudden demand in the system, what will be the drop in system pressure?

10. Write short notes on any four of the following:

(a) Float transducer

 $4x2^{1/2}=10$

- (b) CAMS and Followers
- (c) Diode
- (d) Gear Pump
- (e) Servo Valve
- (f) Timers