BACHELOR OF TECHNOLOGY IN MECHANICAL ENGINEERING
(COMPUTER INTEGRATED MANUFACTURING)

Term-End Examination

June, 2010

## BME-006 : MECHATRONICS

Time : 3 hours Maximum Marks : 70Note: Answer any seven questions. Use of calculator isallowed.

1. (a) Explain briefly the principles of operation of limit switch, proximity switch and photoelectric sensors. $2 \times 5=10$
(b) What is the difference between a thermocouple and a thermistor ?
2. (a) Describe four different sensing modes for photoelectric sensors. $\quad 2 \times 5=10$
(b) Explain the following force or pressure transducer :
(i) load cells
(ii) strain gauges

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3. (a) Describe in brief the method of eliminating backlash in a ball screw.
(b) Discuss the relative advantages and disadvantages of the pneumatic system over hydraulic system.
4. (a) List the methods by which the efficiency of a reciprocating compressor can be improved. $2 \times 5=10$
(b) Differentiate between a pressure relief valve and a pressure reducing valve.
5. (a) Describe different types of accumulator with their relative advantages and disadvantages.
$2 \times 5=10$
(b) A linear second-order, single-degree-offreedom system has a mass of 10 gm and a stiffness of $1200 \mathrm{~N} / \mathrm{m}$. Calculate the natural frequency of the system. Determine the damping constant necessary to just prevent overshoot in response to a step input of force.
6. (a) Describe various methods of speed control of a DC motor. $\quad 2 \times 5=10$
(b) A 6-bit D/A converter gives an output voltage of 10.000 volts for an input of 011001. What is the step size, the full range voltage and the percentage resolution ?
7. (a) Differentiate between open loop and closed loop control system?
(b) A DC motor takes an armature current of 125 A at 485 V . The resistance of armature circuit is $0.24 \Omega$. The machine has six poles and the armature is lap connected with 864 conductors. The flux per pole is 0.6 Wb .
Calculate :
(i) the speed, and
(ii) the gross torque developed by the system.
8. (a) Describe the basic operation of a PID control loop with the help of block diagram. $2 \times 5=10$
(b) What is the main difference between ladder logic and relay logic?
9. (a) What is GRAFCET ? What are the advantages of GRAFCET over ladder logic?
$2 \times 5=10$
(b) An accumulator of volume 120 litres is precharged to a pressure of 120 bar. It is put in a hydraulic system operating at a pressure of 180 bar. Its accumulator has to supply 17 litres of oil due to sudden demand in the system, what will be the drop in system pressure ?
10. Write short notes on any four of the following :
(a) Float transducer
$4 \times 2^{1 / 2}=10$
(b) CAMS and Followers
(c) Diode
(d) Gear Pump
(e) Servo Valve
(f) Timers

