## MANAGEMENT PROGRAMME

## Term-End Examination June, 2015

## MS-5: MANAGEMENT OF MACHINES AND MATERIALS

Time: 3 hours

Maximum Marks: 100

(Weightage 70%)

Note: (i) Answer any four questions.

(ii) All questions carry equal marks.

- 1. (a) Depict the Material Flow characteristics of a typical production process. Explain the various types of production systems.
  - (b) Explain the concept of system life cycles? Give suitable examples.
- 2. (a) How do you select the material for developing a new product. Explain the product selection process.
  - (b) What is meant by "Capacity"? How would you predict the future capacity requirements?
- 3. (a) Explain the concept of work Design? How would you correlate with the "Method Study". Explain with suitable examples.
  - (b) Explain the meaning of "Design Factor"? Illustrate it in the context of automobile Industry.

- **4.** (a) How would you determine the optimum batch size? Explain it briefly.
  - (b) Briefly explain the technique of PERT. What managerial information can be obtained from PERT analysis.
- 5. (a) Explain the concept of Value Engineering. List the various phases of 'Value Engineering Job Plan'.
  - (b) Write short notes of any two of the following.
    - (i) Acceptance Sampling
    - (ii) Cost of quality
    - (iii) Statistical Process Control
- **6.** (a) State the functions of Inventory. How would you classify the various Inventory Systems?
  - (b) Briefly explain the store accounting and verification system.

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