

**B.Tech. MECHANICAL ENGINEERING
(COMPUTER INTEGRATED
MANUFACTURING)**

00963

Term-End Examination

June, 2018

BME-022 : SOFT COMPUTING IN CIM

Time : 3 hours

Maximum Marks : 70

Note : Answer any five of the following questions.

1. (a) Explain the role of Expert System in Semi-automated Assembly.
- (b) What are the elements of Expert Systems ? 7+7
2. (a) Discuss the scope of implementation of neural networks.
- (b) How are error terms for the unit of hidden layers calculated ? 7+7

3. (a) Describe in brief the advantages of fuzzy logic.
- (b) Discuss the implementation procedure of genetic algorithm in process planning problem. 7+7
4. (a) What are the stopping criteria of tabu-based algorithm ?
- (b) What is the analogy between Ant Colony Optimization (ACO) algorithm and biological process ? Explain. 7+7
5. (a) How would you solve a combinatorial optimization problem by ACO ?
- (b) What is the practical relevance of different need theories mentioned in Maslow's Hierarchy ? 7+7
6. (a) What are the relative advantages and disadvantages of expert system over human expert ?
- (b) Explain the applications of neural networks for process modelling, planning and scheduling of manufacturing systems. 7+7

7. (a) Describe in brief the various elements of Group Technology and Cellular Manufacturing.
- (b) Discuss the different roles in artificial immune system. 7+7
8. (a) What is a situation in conflict ? Represent it using a part of a Petri Net.
- (b) Explain the Fuzzy Neural Petri Nets. 7+7
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