# B.Tech. - VIEP - MECHANICAL ENGINEERING (BTMEVI) 

Term-End Examination

December, 2014
00695

## BIMEE-015 : INDUSTRIAL MEASUREMENT AND QUALITY CONTROL

Time : 3 hours
Maximum Marks : 70
Note: Attempt any five questions. All questions carry equal marks.

1. (a) A strain gauge having a gauge factor $2 \cdot 2$ is mounted on a tensile specimen. The resistance before and after loading is $119 \cdot 8 \Omega$ and $120 \Omega$ respectively. Taking modulus of elasticity as 200 GPa , calculate (i) Strain (ii) Stress.
(b) Four strain gauges each with nominal resistance $120 \Omega$ are formed into a bridge with only one active gauge. If the gauge factor is $2 \cdot 1$ and supply voltage is 10 V , calculate the strain when the output from the bridge is 20 mV .
2. (a) Define vibration. Explain the need for measuring vibration.
(b) Explain any one method for non-contact type speed measurement.
3. (a) How are thermistors used in temperature measurement ? Explain in brief, the working of optical pyrometers.
(b) Describe the working principle of a thermo-couple. How is a thermo-couple used for the measurement of temperature? Explain.
4. (a) Explain the following terms with respect to spectrum analyser : Dynamic Range and Resolution Bandwidth.
(b) Explain the working of absorption spectrometer.
5. (a) List the various types of position sensors. Discuss the significance of these sensors in level measurement.
(b) Differentiate between the systemic and random errors involved in measurement. Name the typical sources of these errors.
6. (a) Why is calibration required ? Write the steps involved in the calibration of any instrument.
(b) Describe the static and dynamic characteristics of measuring instruments.
7. Write short notes on the following :

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4 \times 3 \frac{1}{2}=14
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(a) Functional elements of a measuring instrument
(b) Peltier Effect
(c) I.R. based pyrometers
(d) Mechano-electrical transformation

