No. of Printed Pages : 4

**MWR-02** 

## P. G. CERTIFICATE IN INVENTORY PLANNING AND WAREHOUSING SYSTEMS FOR ENGINEERS (PGCIPWS) Term-End Examination December, 2023 MWR-02 : ADVANCE INVENTORY PLANNING AND CONTROL

Time : 3 Hours Maximum Marks : 70

Note : Attempt any seven questions. Each question

carries 10 marks.

- 1. (a) Why is there any needs for materials management?
  - (b) Describe the difference between purchasing and materials management. 4
  - (c) State any two problems or challenges in materials planning.2

- 2. (a) What do you understand by material requirement planning ? When is it appropriate to use ? 5
  - (b) Describe the term 'Bill of Material' used in material requirement planning. 5
- The following product structure indicates the components needed to assemble one unit of product W: 10



Determine the quantities of each component B, C, D, E, F and G to assemble 100 units of W.

4. Write short notes on any *two* of the following :

 $5 \times 2 = 10$ 

- (a) Master production schedule
- (b) ERP
- (c) Dependent demand *vs.* Independent demand

- 5. (a) What is the significance of aggregate production planning in any manufacturing system?
  - (b) Discuss the inventory based alternatives and capacity adjustment based alternatives in managing supply in short or medium term.
- 6. (a) Discuss the importance of supplier or vendor relationship in today's business scenario.
  - (b) ABC Ltd. is in the process of selecting a supplier. Data are given in the table 1 for each supplier X and Y which are rated on 5- point scale (1-lowest, 5-highest) based on their past performances : 5

| Factor   | Weight       | Rating<br>of | Rating<br>of |
|----------|--------------|--------------|--------------|
|          | (Percentage) | Supplier     | Supplier     |
|          |              | А            | В            |
| Quality  | 40           | 5            | 2            |
| Delivery | 30           | 4            | 3            |
| Price    | 20           | 2            | 5            |
| Service  | 10           | 2            | 4            |

Table 1 : Supplier's Rating

Which supplier should be selected ?

- 7. (a) Discuss the Kanban in context of a manufacturing system. 4
  - (b) Planned usage rate of a work center is 300 parts/day, and a standard container holds 25 parts. It takes an average of 0.12 day for a container to complete a circuit from the time a Kanban card is received until the container is returned empty.

Complete the number of Kanban cards (containers) needed if inefficiency is the system is taken as 0.20. 6

- 8. (a) Discuss the drivers of supply chain management. 5
  - (b) Compare and contrast between 'Efficient' and 'Responsive' supply chain. 5
- 9. How does 'Kaizen' help in improving the quality and productivity of an organization ? 10
- 10. Write short notes on any *two* of the following :

 $2 \times 5 = 10$ 

- (a) Just-in-Time
- (b) Functional Analysis System Technique (FAST)
- (c) MUDA—The Seven Wastes

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