# P. G. CERTIFICATE IN INVENTORY 

## PLANNING AND WAREHOUSING

 SYSTEMS FOR ENGINEERS(PGCIPWS)
Term-End Examination
December, 2023

## MWR-02 : ADVANCE INVENTORY PLANNING AND CONTROL

Note :Attempt any seven questions. Each question carries 10 marks.

1. (a) Why is there any needs for materials management? 4
(b) Describe the difference between purchasing and materials management. 4
(c) State any two problems or challenges in materials planning. 2
P. T. O.
2. (a) What do you understand by material requirement planning ? When is it appropriate to use ? 5
(b) Describe the term 'Bill of Material' used in material requirement planning.
3. The following product structure indicates the components needed to assemble one unit of product W:


Determine the quantities of each component B , C, D, E, F and G to assemble 100 units of W.
4. Write short notes on any two of the following :
(a) Master production schedule
(b) ERP
(c) Dependent demand vs. Independent demand
5. (a) What is the significance of aggregate production planning in any manufacturing system?
(b) Discuss the inventory based alternatives and capacity adjustment based alternatives in managing supply in short or medium term.
6. (a) Discuss the importance of supplier or vendor relationship in today's business scenario.
(b) ABC Ltd. is in the process of selecting a supplier. Data are given in the table 1 for each supplier X and Y which are rated on 5 - point scale (1-lowest, 5 -highest) based on their past performances :

## Table 1 : Supplier's Rating

| Factor | Weight <br> (Percentage) | Rating <br> of <br> Supplier <br> A | Rating <br> of <br> Supplier <br> B |
| :--- | :---: | :---: | :---: |
| Quality | 40 | 5 | 2 |
| Delivery | 30 | 4 | 3 |
| Price | 20 | 2 | 5 |
| Service | 10 | 2 | 4 |

Which supplier should be selected ?
P. T. 0.
7. (a) Discuss the Kanban in context of a manufacturing system. 4
(b) Planned usage rate of a work center is 300 parts/day, and a standard container holds 25 parts. It takes an average of 0.12 day for a container to complete a circuit from the time a Kanban card is received until the container is returned empty.

Complete the number of Kanban cards (containers) needed if inefficiency is the system is taken as 0.20 .
8. (a) Discuss the drivers of supply chain management.
(b) Compare and contrast between 'Efficient' and 'Responsive' supply chain.
9. How does 'Kaizen' help in improving the quality and productivity of an organization ?10
10. Write short notes on any two of the following :

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2 \times 5=10
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(a) Just-in-Time
(b) Functional Analysis System Technique (FAST)
(c) MUDA-The Seven Wastes

