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BME-062

DIPLOMA IN MECHANICAL ENGINEERING (DME)

01253

Term-End Examination

December, 2012

BME-062 : METROLOGY AND INSTRUMENTATION

Time: 2 Hours, Maximum Marks: 70

Note: Attempt any ten questions. All questions carry equal marks. Use of scientific calculator is permitted.

- 1. Write about systems of 'fit' with suitable diagrams. 7
- Describe the working of Universal Bevel protractor
 with diagram.
- **3.** Define the following terms :
 - (a) Clinometer
 - (b) Sine Bar
 - (c) Protractor
 - (d) Angle gauge
 - (e) Transducer
 - (f) Spirit level
 - (g) Autocollimator.

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4.	any one of them.	,
5.	Discuss the applications of CMM in Computer aided manufacturing.	7
6.	Explain the working of a potentiometer.	7
7.	Describe the working of an electric comparator.	7
8.	What do you understand by a gauge? Explain the classification of gauges.	7
9.	Describe screw pitch gauges, Radius, and Fillet gauges.	7
10.	Explain characteristics of various light sources.	7
11.	Explain the various requirements of a sensor or transducer.	7
12.	Differentiate between thermocouple and a thermistor.	7
13.	Discuss about unilateral and bilateral tolerances with example.	7
14.	Write about photoelectric sensors and its applications.	7